

## **J525 School / Stretcher Bench Assembly Directions:**

**When first assembling this piano bench, you should only hand tighten the nuts on each leg until you have all four legs and the stretchers installed.**

**Lay out the legs as shown in a pair status:**



Place one pair at each end of the bench.

### **Attaching the legs to the piano bench:**

To attach the leg, put the bolt sticking out of the leg through the hole in the corner bracket in each corner of the piano bench.

Next, put the lock washer in place. Then thread the hex nut on.

### **Hardware Included:**

## **DO NOT TIGHTEN THE LEGS BEYOND FINGER TIGHT AT THIS POINT**

Next, attach the short stretcher pieces by hand tightening into place.

Next, attach the long stretcher piece by hand tightening into place.

### **To Complete Assembly of the Piano Bench:**

After all legs and stretcher pieces are attached, place the bench on a flat surface, to ensure the legs are on evenly and the bench is level. If they are not, you may have to loosen the nut on the leg, to let the leg and frame level itself (gravity will do the work). After all legs are level, tighten all the legs and stretchers with a wrench--making sure not to strip the nut by over-tightening. It's always a good idea to recheck that the nuts are tight every few months, and re-tighten if necessary.