



Grand Piano Dolly Instructions and Parts List for Models 6542 and 6543

1. Unpack cartons and verify that all parts listed on Parts List (shown below) are present.
2. Look over Assembly Diagram to see general layout of assembled dolly.
3. Lay parts out on floor as shown in Assembly Diagram. Make sure holes in both Octagonal Plates line up correctly.
4. Place Telescoping Sleeve between Octagonal Plate as shown. Insert 1/2" x 2" Hex Head Bolt and put 1/2" Lock Washer and 1/2" Hex Nut on underside. Finger tighten only.
5. Insert "L" Bend into Telescoping Sleeve and thread 1/2" x 1" Hex Head Bolt into Welded Nut on underside of Sleeve. Finger tighten only.
6. Place 3 (three) 5" Casters under "L" Bend. Line up holes and bolt as shown using 3/8" x 1-1/4" Hex Head Bolt, 3/8" Lock Washer, and 3/8" Hex Nut. Tighten securely with wrench.
7. Place Caster Cup on end of "L" Bend. Insert 3/8" x 1" Flat Head Bolt and put 3/8" Lock Washer and 3/8" Hex Nut underneath. Finger tighten only.
8. Remove existing casters on piano.
9. Place dolly under piano. Adjust to desired length and angle to line up with piano legs.
10. Raise piano and place on dolly. Make final adjustments as necessary so legs fit into caster cups.
11. Take piano off dolly.
12. Tighten all nuts and bolts securely with wrench.
13. Place piano back on dolly.

Parts List

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|-----------|------------------------------|
| 3 | Telescoping Sleeves |
| 4 | 1/2" x 2" Hex Head Bolts |
| 2 | Octagonal Plates |
| 3 | "L" Bends |
| 12 | 3/8" x 1-1/4" Hex Head Bolts |
| 12 | 3/8" Lock Washers |
| 12 | 3/8" Hex Nuts |
| 3 | 5" Casters |
| 4 | 1/2" Hex Nuts |
| 4 | 1/2" Lock Washers |
| 3 | 1/2" x 1" Hex Head Bolts |
| 3 | 3/8" Hex Nuts |
| 3 | 3/8" Lock Washers |
| 3 | Caster Cups |
| 3 | 3/8" x 1" Flat Head Bolts |

Assembly Diagram for 6542 and 6543 Grand Piano Dolly

