

Grand Piano Dolly Instructions and Parts List for Model 6544R

(Refer to Assembly Diagram Next Page)

- 1. Unpack cartons and verify that all parts listed on Parts List (shown below) are present.
- 2. Look over Assembly Diagram to see general layout of assembled dolly.
- 3. Lay parts out on floor as shown in Assembly Diagram. Make sure holes in both Octagonal Plates line up correctly.
- 4. Place Telescoping Sleeve between Octagonal Plate as shown. Insert 1/2" x 3" Hex Head Bolt and put 1/2" Lock Washer and 1/2" Hex Nut on underside. Finger tighten only.
- 5. Insert "L" Bend into Telescoping Sleeve and thread 1/2" x 1" Hex Head Bolt into Welded Nut on underside of Sleeve. Finger tighten only.
- 6. Place Spacer Plate under "L" Bend, and above 5" Caster. Line up holes and bolt as shown using 3/8" x 1-3/4" Hex Head Bolt, 3/8" Lock Washer, and 3/8" Hex Nut. Tighten securely with wrench.
- 7. Place Caster Cup on end of "L" Bend. Insert 3/8″ x 1″ Flat Head Bolt and put 3/8″ Lock Washer and 3/8″ Hex Nut underneath. Finger tighten only.
- 8. Remove existing casters on piano.
- 9. Place dolly under piano. Adjust to desired length and angle to line up with piano legs.
- 10. Raise piano and place on dolly. Make final adjustments as necessary so legs fit into caster cups.
- 11. Take piano off dolly.
- 12. Tighten all nuts and bolts securely with wrench.
- 13. Place piano back on dolly.

Parts List

Telescoping Sleeves
1/2" x 3" Hex Head Bolts
Octagonal Plates
"L" Bends
3/8" x 1-3/4" Hex Head Bolts
3/8" Lock Washers
3/8" Hex Nuts
5" Casters
1/2" Hex Nuts
1/2" Lock Washers
1/2" x 1" Hex Head Bolts
3/8" Hex Nuts
3/8" Lock Washers
Caster Cups
3/8" x 1" Flat Head Bolts
Spacer Plates



Assembly Diagram Grand Piano Dolly Model 6544R

