

J525 School (Stretcher) Bench Assembly Directions





While assembling this piano bench, only hand tighten the nuts on each leg until all (4) four legs and stretchers are installed



Lay out legs in a pair
(as shown above)
Place one pair at each end of bench

Attaching legs to piano bench:

- To attach leg, position bolt sticking out of leg through hole in each corner bracket of piano bench
- Set lock washer in place
- Thread hex nut on bolt

Hardware Included			
4 (Four) Lock Washers	4 (Four) Hex Nuts	1 (One) Allen Wrench	8 (Eight) Allen Head Bolts
			

DO NOT TIGHTEN LEGS BEYOND FINGER TIGHT AT THIS POINT

- Attach short stretcher pieces by hand tightening in place
- Attach long stretcher piece by hand tightening in place

To Complete Assembly of Piano Bench:

- When all legs and stretcher pieces are attached, place bench on flat surface, to ensure legs are even and bench is level
- If legs are not even, try loosening nut on the leg, allowing leg and frame to level itself
Gravity will do the work
- After all legs are level, tighten legs and stretchers with a wrench -- making sure not to strip the nut by over-tightening

NOTE: It is a good idea to recheck that nuts are tight every few months and re-tighten if necessary.